

Dual loops of paper carton recycling



Grow

Appropriately managed forestry practices absorb atmospheric carbon dioxide and discharge oxygen.



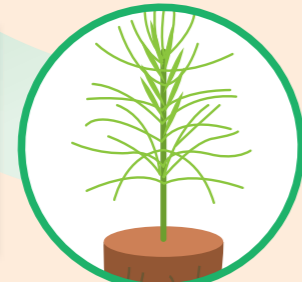
Life cycles of a forest

Life span of 50 to 100 years

Base paperboard used for paper carton will not be exhausted.

Acicular trees in North America and Northern Europe are mainly used for production of base paperboard for carton. Forests of acicular trees have been managed according to forestry certifications, and tree trimming, planting of seedlings and growing processes are conducted systematically. Acicular trees in North America are raised for approximately 50 to 80 years, and in Northern Europe they are raised for approximately 70 to 100 years. Trees in both regions are subject to controlled thinning.

Plant

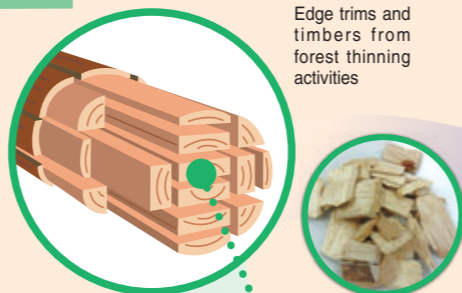


Seedlings are picked from parent trees, grown in nursery grounds on a massive scale, and then systematically planted in the lands after harvesting.

Use

Wood is used with zero waste.

Logged trees are primarily used for construction materials and furniture. Wood chips made from thin timber from forest thinning activities, edge trims resulting from manufacturing of construction materials, and branches are used as raw material to produce paper. Long fibers of acicular trees are suitable for processing of durable paper cartons.



Edge trims and timbers from forest thinning activities



Chips



Construction materials storage



Materials for construction and manufacturing furnitures

Reborn as Recycled Products



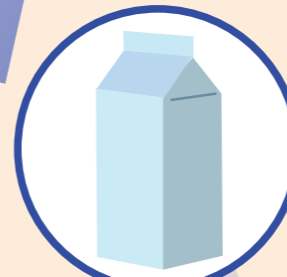
A used paper carton is a high-quality resource. It is reborn as recycled products.

Paper manufacturers

Laminated portions are removed and the base paperboard portion is dissolved. At this point, foreign substances such as residual ink are extracted in order to produce clean pulp that is suitable for manufacturing recycled products such as toilet rolls.



Paper manufacturers



Paper cartons

Paper cartons refer to a container of milk, liquid dairy products, juices, etc. that does not have an inner layer of aluminum laminated. In addition to 1,000 ml, 500 ml and 200 ml containers are also collected.

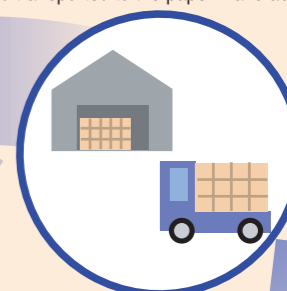
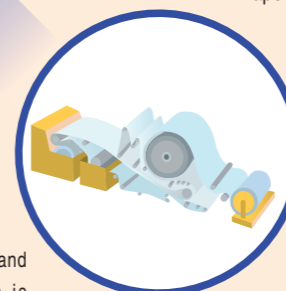
Paper cartons have small environmental footprint*

CO₂ emissions from a 1,000 ml paper carton total 32.4 g, and the environmental footprint is very small. Moreover, recycling a 1,000 ml paper carton reduces CO₂ emissions by 23.4 g.

* Source: Institute for Policy Analysis and Social Innovation "2004 Report of Survey on Life Cycle Assessment of Containers and Packaging" (Entrusted by the Ministry of the Environment)

Paper recyclers and wholesalers of used papers

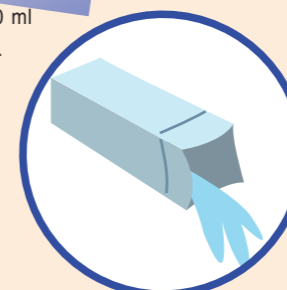
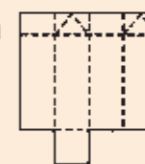
Paper cartons are sorted and transported to the paper manufacturers.



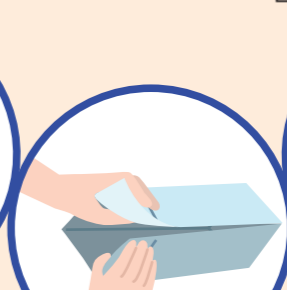
Recycling of Paper Cartons



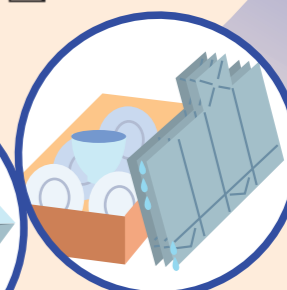
- 1 Wash
- 2 Open
- 3 Dry



Wash



Open



Dry



Collection

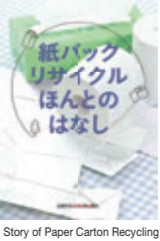


Collection sources include store collection at supermarkets and other similar stores, municipality collection, group collection by citizen's groups, and collection at schools.

Milestones



● COMCEI's milestones ■ JAMRA's milestones ★ Activities to strengthen collaboration

| Fiscal year | Milestones | Applicable laws |
|--------------|--|--|
| 1984 | ■ A group of housewives started a milk carton recycling movement to teach their children to recognize the value of things. | |
| 1985 to 1993 | <ul style="list-style-type: none"> ■ "Japan Milk Carton Recycling Association" was established (1985). ● "Committee for Milk Container Environmental Issues" was established (1992). ■ "Milk carton recycled products mark" was created (1992). ● The Committee participated in "Forestry Fair" held by the Forestry Agency (the Committee participated every year from 1993 to 2008).  | ● The Basic Environment Law was enacted (1993). |
| 1995 | ● "Basic survey on the present status and trends of beverage paper container (paper carton) recycling" was started. | ● Containers and Packaging Recycling Law was enacted. |
| 1996 | ● "The Beverage Paper Container Recycling Council" was established. | |
| 1997 | ■ National case study on milk carton collection system was conducted. | ● Containers and Packaging Recycling Law was enforced. |
| 1998 | <ul style="list-style-type: none"> ● Model project for promotion of milk cartons used for school meals was started (Hokkaido). ■ An experimental project was implemented to build a collection and recycling system of milk cartons used for school meals (Fukuoka and Hyogo). ■ Convivial meetings were held to promote collection of beverage paper containers (Locations of meeting *1). | |
| 1999 | ★ Local conference to promote paper carton recycling was held (this has been continuing since *1). | |
| 2000 | <ul style="list-style-type: none"> ● The Paper Carton Identification Mark was voluntarily established. ● Discussion Meeting to Promote Recycling of Paper Cartons for Beverages was started (this has been continuing since).  | <ul style="list-style-type: none"> ● Containers and Packaging Recycling Law was completely enforced. ● Basic Law for Establishing the Recycling-Based Society was enacted. ● Law for the Promotion of Effective Utililities of Resources was enacted. |
| 2001 | ★ Movement for expansion of milk carton collection centers was started (Provision of collection boxes to local communities). | ● Act on Promoting Green Purchasing was enacted. |
| 2002 | <ul style="list-style-type: none"> ● A symposium commemorating the 10th anniversary of the Committee for Milk Container Environmental Issues was held. ★ Activities to expand milk carton collection centers to 10,000 locations was started. ● Survey on Paper Carton Life Cycle Assessment (LCA) was started (this has been continuing since). | |
| 2003 | ★ Survey on paper carton LCA in North America was conducted. | |
| 2004 | <ul style="list-style-type: none"> ● Environmental campaign was started (executed during Environment month and the 3R month each year). ★ Workshop on milk carton recycling was held (this has been continuing since *2). ● Participated in one of the largest class environmental-related exhibitions, called "Eco-Product Exhibition 2004" (this has been continuing every year).  | ● Review of Containers and Packaging Recycling Law was started. |
| 2005 | <ul style="list-style-type: none"> ● Goal of the paper carton collection rate in fiscal 2010 was set to 50% or greater. ● The voluntary action plan for promoting 3R of containers and packaging was announced (The Beverage Paper Container Recycling Council). ★ The website for children's environmental education called "Milk Packn's Expedition" was started. ★ Survey on paper carton LCA in Northern Europe.  | |
| 2006 | ■ 20th anniversary memorial meeting of JAMRA. | ● Revised Containers and Packaging Recycling Law was enacted. |
| 2007 | <ul style="list-style-type: none"> ● "Plan 2010 - Action Plan for Recycling of Paper Cartons for Beverages - Toward collection rate of 50%" was established and published. ● Participated in the main event of the environmental moth "Eco-fair 2007" (this has been continuing every year). ■ Supported "Friendly environment loop - Recycling Association" (this has been continuing every year). ★ Survey on paper carton LCA in North America was conducted. ★ Onsite lessons on milk carton recycling was started (this has been continuing since *3). ★ The movement for further expansion the number of milk carton collection centers (20,000 locations were targeted).  | |
| 2008 | <ul style="list-style-type: none"> ● Participated in the Toyako Summit Memorial General Environmental Exhibition 2008. ★ Conference on employment of CTMP for beverage cartons. | ● Revised Containers and Packaging Recycling Law was completely enforced. |
| 2009 | ★ A book "Paper Carton Manifesto" was published. | |
| 2010 | <ul style="list-style-type: none"> ★ "Milk Packn's Expedition" DVD was produced. ★ The 1st Japan and Korea Forum on Processed Milk Industry Environmental Management (in Seoul, Korea). | |

| Fiscal year | Short history | Applicable laws |
|-------------|--|---|
| 2011 | <ul style="list-style-type: none"> ★ "Real Story of Paper Carton Recycling" pamphlet was published. ★ Onsite lessons on paper carton recycling was held for the leaders of the movement in Korea (in Korea). ★ Provision of collection boxes to 20,000 locations was achieved. ● "Plan 2015 - Action Plan for Recycling of Paper Cartons for Beverages" was established and published. ● The second voluntary action plan for promoting 3R of containers and packaging was announced (The Beverage Paper Container Recycling Council). ● Certified as PCR of "milk". ★ The 2nd Japan and Korea Forum on Processed Milk Industry Environmental Management (in Osaka). ■ "Milk Carton Recycle Mark Promotion Council" was established.  | |
| 2012 | <ul style="list-style-type: none"> ● New organizations for operation of the Committee were started (General Affairs, local organizations, Event Committee). ★ The 3rd Japan and Korea Forum on Processed Milk Industry Environmental Management (in Kyongju, Korea). ★ Survey on paper carton LCA in Northern Europe was conducted. ★ Workshop at a commercial facility "Ginza Mitsukoshi" (Tokyo).  | |
| 2013 | <ul style="list-style-type: none"> ● A symposium commemorating the 20th anniversary of COMCEI was held. ★ A booklet "Story of Waste" was published. ★ Workshop at a commercial facility "Ario Hashimoto (Sagamihara City)" and "LaLa garden Nagamachi (Sendai City)".  | ● Review of the Revised Containers and Packaging Recycling Law was started. |
| 2014 | <ul style="list-style-type: none"> ● Composition analysis of paper cartons in Matsudo City. ★ Workshop at a commercial facility "Isetan Matsudo Store (Matsudo City)" and "LaLa garden Nagamachi (Sendai City)". | |
| 2015 | <ul style="list-style-type: none"> ● Composition analysis of paper cartons (Machida City). ★ "Milk Carton Recycling - Nationwide Collection of 20 Cases" 4th volume published. ★ "Discussion meeting with paper manufacturers associated with paper carton recycling" was held. ■ "Friendly environment loop forum - 30th anniversary memorial meeting of JAMRA". | |
| 2016 | <ul style="list-style-type: none"> ● "Plan 2020 - Action Plan for Recycling of Paper Cartons for Beverages" was established and published. ● The third voluntary action plan for promoting 3R of containers and packaging was announced (The Beverage Paper Container Recycling Council). ★ Survey on paper carton LCA and fact-finding survey on paper carton recycling in North America was conducted. ★ Leaflet of "Real Story of Paper Carton Recycling" was published. ■ The theme this year was "The State of Required Paper Carton and Its Suitability for Recycling". | ● Review of the Revised Containers and Packaging Recycling Law was completed. |
| 2017 | <ul style="list-style-type: none"> ● Implemented metropolitan bus advertising campaign ("Milk Packn" Bus) ★ The committee published the brochure "Recycling Workshops for Adults and Children to Create Crafts with Milk Cartons." ■ "Friendly Environment Loop Forum - Considering the State of Paper Carton Recycling by Looking at Overseas Recycling Policies and Japan's Legal System for Resource Circulation." | |

*1 Venues of local conference to promote paper carton recycling (1998 to 2017)

Hokkaido, Hakodate, Aomori, Iwate, Miyagi, Fukushima, Yamagata, Niigata, Nagano, Shiga, Gunma, Warabi, Saitama, Chiba, Ibaraki, Tokyo (northern area) (eastern area) (23 wards), Akishima, Kanagawa, Yokohama, Kuwana, Kasuga, Shizuoka, Gifu, Ishikawa, Fukui, Mie, Aichi, Osaka, Kyoto, Hyogo (Kobe and Hanshin area), Akashi, Shimane, Okayama, Hiroshima, Tokushima, Ehime, Kochi, Fukuoka, Kitakyushu, Oita, Saga, Kumamoto, Okinawa

*2 Venues of paper carton recycling workshop (2004 to 2017)

Asahikawa City, Sapporo City, Saitama City, Fujimi City, Shibuya Ward, Shinagawa Ward, Koto Ward, Nakano Ward, Kita Ward, Nishitokyo City, Yokohama City, Atsugi City, Sagamiara City, Yokoshibahikarimachi (Chiba Prefecture), Otsuki City, Kofu City, Shimizu Town (Shizuoka Prefecture), Chikusei City, Kasugai City, Nisshin City, Osaka City, Nishinomiya City, Matsuyama City, Itano Town (Tokushima Prefecture), Kochi City, Beppu City, Naha City

*3 We visited the following schools to run the on-site lessons on milk carton recycling (2007 to 2017)

Aomori City Izumikawa Elementary School, Sendai City Nakayama Elementary School, Sendai City Shoryo Elementary School, Sukagawa City Abukuma Elementary School, Sukagawa City Abukuma Elementary School, Mito City Akatsuka Elementary School, Chikusei City Ueno Elementary School, Chikusei City Isa Elementary School, Motegi Town Motegi Elementary School, Haga Town Hagaminami Elementary School, Nogi Town Tomonuma Elementary School, Ota City Chuo Elementary School, Misato City Tango Elementary School, Kawaguchi City Tozokaminami Elementary School, Koshigaya City Obukurohigashi Elementary School, Konosu City Akamidai Daiichi Elementary School, Ichihara City Chiharadaisakura Elementary School, Noda City Futakawa Elementary School, Shibuya Ward Kakezuka Elementary School, Edogawa Ward Shinozaki Daini Elementary School, Nishitokyo City Mukoudai Elementary School, Machida City Oyama Elementary School, Ome City Imai Elementary School, Yokohama City Ekoda Elementary School, Yokohama City Tsunashima Elementary School, Yokohama City Hie Elementary School, Yamato City School Education Study Group, Hiratsuka City Okazaki Elementary School, Minami Alps City Shiranehyakuta Elementary School, Hokuto City Mukawa Elementary School, Komagane City Akaho Elementary School, Toyama City Shinjo Elementary School, Kanazawa City Izumino Elementary School, Tarui Town Iwade Elementary School, Godo Town Godo Elementary School, Shizuoka City Togendai Elementary School, Hamamatsu City Hamana Elementary School, Nisshin City Higashi Elementary School, Nisshin City Nishi Elementary School, Okazaki City Yamanaka Elementary School, Minamiise Town Nantohigashi Elementary School, Nabari City Mihata Elementary School, Shimamoto Town Daini Elementary School, Osaka City Benten Elementary School, Osaka City Turumachi Elementary School, Kishiwada City Jyoutou Elementary School, Kaizuka City Chuo Elementary School, Amagasaki City Wakaba Elementary School, Nishinomiya City Takagi Elementary School, Oji Town Ojikita Elementary School, Matsue City Kashimahigashi Elementary School, Hiroshima City Inokuchidai Elementary School, Hiroshima City Ushitashinmachi Elementary School, Hiroshima City Niho Elementary School, Hiroshima City Nukushina Elementary School, Hiroshima City Omachi Elementary School, Fukuyama City Hikino Elementary School, Mito City Matsusaki Elementary School, Mito City Omi Elementary School, Kochi City Kamoda Elementary School, Yoshinogawa City Kamiura Elementary School, Kitakyushu City Tenraji Elementary School, Saga City Wakakusa Elementary School

COMCEI publications

Members list



The Committee provides DVDs and leaflets that explain the benefits of paper cartons and illustrates how they are recycled.

DVD "Milk Packn's Expedition" COMCEI has prepared a detailed DVD version of a website called "Milk Packn's Expedition" that is targeting at elementary school students. This is an educational tool that helps them think about the environment and learn the importance of initiating their own activities. We send it free of charge to schools and organizations that apply.



DVD "Milk Packn's Expedition"

"Recycling Workshops for Adults and Children to Create Crafts with Milk Cartons" With the instructions by NPO Corporation "Yuimaru," we created the booklet illustrating how to make beautiful crafts out of used paper cartons. We also communicate that the leftover materials of cartons after enjoying crafts can be recycled in this booklet. This can be useful for your craft making events.



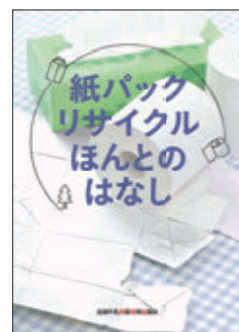
"Recycling Workshops for Adults and Children to Create Crafts with Milk Cartons"

"Story of Waste"

"Real Story about Paper Carton Recycling" has been edited for children and features interesting illustrations of Milk Packn.



"Story of Waste"



"Real Story of Paper Carton Recycling"

"Story of Milk Cartons"

It is for early elementary school children. It shows the life of a milk carton - from its birth to finally being recycled into a new product - in an easy to understand manner using cartoons. This publication is recommended for use in events such as workshops where many visitors bring their children.



"Story of Milk Cartons"

"Recycling Workshop for Creating and Playing with Milk Cartons"

This book is full of ideas such as how to make postcards from handmade paper and how to craft objects out of milk cartons. It is distributed in events such as recycling workshops and eco-life fairs.



Recycling Workshop for Creating and Playing with Milk Cartons

Book "Paper Carton Manifesto"

This book details characteristics of paper cartons and recycling activities in order to submit recommendations for the future of our planet while enhancing consciousness about the meaning of recycling. The writers include Mr. Inose, president of ECOIPS, Ms. Hirai, representative of JAMRA, and seven members of COMCEI, among others.



Book "Paper Carton Manifesto" Nihon Hyouron Sha

"Milk Carton Recycling - Nationwide Collection of 20 Cases" 4th volume

Separate collection of paper cartons requires community people's understanding of the recycling and creative ideas in the collection. This case book introduces actual recycling activities carried out by citizen's groups, local governments and various business sectors throughout Japan to assist readers when they are confronted with problems.



"Nationwide Collection of 20 Cases" 4th edition

3 related associations

- Japan Dairy Industry Association
- Japan Dairy Association
- Federation of Milk Processors Co-operatives

7 Carton manufacturers

- Nippon Paper Industries Co., Ltd.
- Nihon Tetra Pak K.K.
- ISHIZUKA GLASS Co.,Ltd.
- Dai Nippon Printing Co.,Ltd.
- TOPPAN PRINTING CO.,LTD.
- BF&Package Co., Ltd.
- TOKYO PAPER MFG. CO. ,LTD

122 dairy companies

[Hokkaido]

- Yotsuba Milk Products Co., Ltd.
- Satsuraku Dairy Agricultural Coop
- HOKKAIDO HOSHO MILK PLANT Co.,Ltd.
- SHIN SAPPORO NYUGYO CO., LTD
- KUMIAI DAIRIES LIMITED
- Hokkaido Milk Product Co.,Ltd.
- Hakodate Milk
- Hokkaido Dairy Corporation Co.,Ltd.
- MACHIMURA FARM ,Inc.
- kurasimamilk.Co,ltd.
- TOYOTOMI MILK PRODUCTS

[Aomori]

- HAGIWARA MILK PLANT Co.Ltd.

[Iwate]

- Fujiya Milk Co., Ltd.

[Miyagi]

- TOUHOKU MORINAGA MILK INDUSTRY CO., LTD
- furukawa milk industry Co. Ltd
- YAMADA MILK PRODUCTS
- Michinoku Milk Co.,Ltd.
- Touhoku Glico Dairy Products Co.,Ltd

[Yamagata]

- Fuji Milk Co., Ltd.
- GOTO Farm Co.,Ltd
- Ohu Dairy Cooperative

[Fukushima]

- Rakuou milk products Co.,Ltd.
- Tohoku-kyodo Milk industry Co., Ltd
- Aizu Chuoh Nyugyo Corporation
- Matsunaga milk Co., Ltd.
- Fukushima Milk Co., Ltd.

[Ibaraki]

- IBARAKI DAIRY PRODUCT INDUSTRY CO., LTD.
- TOMOE DAIRY PROCESSING CO., LTD
- Ibaraku Co.,Ltd.
- KANTO MILK INDUSTRY CO., LTD.

[Tochigi]

- Harigai Milk Industry Co.,Ltd.
- Tochigi Meiji Milk Co. Ltd
- Tochigi Milk Co., Ltd.
- HORAI Co.,Ltd.

[Gunma]

- Haruna Dairy Cooperatives
- Tomo Dairy Cooperative
- GUNMA MILKJOINT BUSINESS COOPERATIVES

[Saitama]

- MORI MILK Co., Ltd.
- SEIBU RAKUNOU
- JA Saihoku Rakunou
- osawa milk Co., Ltd.

[Chiba]

- FURUYA MILK PRODUCTS CO.,LTD
- Chiba Hokubu Rakuno Dairy Cooperative
- Chiba-raku Dairy Cooperative

[Tokyo]

- MEGMILK SNOW BRAND Co., Ltd
- Meiji Co., Ltd.
- MORINAGA MILK INDUSTRY CO.,LTD.
- KYODO MILK INDUSTRY CO.,LTD.
- KOIWAI DAIRY PRODUCTS CO., LTD.
- Koshin Milk Products Co,Ltd

[Kanagawa]

- Takanashi Milk Products Co.,Ltd.
- YOKOHAMA MILK INDUSTRY CO.,LTD.
- KONDO MILK PRODUCTS CO.,LTD.
- Ashigara Milk Products Co.,Ltd.
- Kyoudou Milk Co., Ltd.

[Nagano]

- YATSUGATAKE MILK Co.,Ltd.
- MATSUDA MILK co.ltd

[Niigata]

- Niigata-ken Nokyo Milk Co., Ltd.
- HARADA Daily Products.CO.,LTD.
- Tsukada Milk Products.Co.LTD
- Sado Milk Products Ltd.

[Toyama]

- Tonami Milk Co., Ltd.
- Kokuto milk

[Ishikawa]

- i-Milk Hokuriku Co.,Ltd.

[Gifu]

- Hida Rakuno Dairy Cooperative
- Bokuseisha Ltd.
- Seki Milk Co., Ltd.
- Mino Dairy Cooperatives

[Shizuoka]

- INASA MILK ASSOCIATION
- Kannami toubu nougyoukyoudou kumiai
- TOKAI MEIJI.CO.Ltd
- Asagiri Milk Products Co.,Ltd

[Aichi]

- CHUOSEINYU CO.,LTD.
- Aichi Brother Company Co.,Ltd.
- TOKONAME MILK LIMITED PARTNERSHIP COMPANY

[Mie]

- Ouchiya Dairy Agricultural Cooperative

[Kyoto]

- HIRAYA MILK
- JA Kyoto Rakuno Center

[Osaka]

- SEN-NAN Dairy Products Co.,Ltd.
- NIPPON DAIRY CO-OPERATED CO.,LTD.
- Vitamin Milk Products Co.,Ltd
- Ikaruga Milk Plant CO.,Ltd.
- EZAKI GLICO CO.,LTD.

[Hyogo]

- TAMBA MILK CO.,LTD.
- Awajishima Milk Co.,Ltd.

[Tottori]

- DAISEN Dairy agricultural cooperative

[Shimane]

- KISUKI Daily Product
- Yasugi Milk Product Co.,Ltd

[Okayama]

- OHAYO DAIRY PRODUCTS CO.,LTD
- KAJIHARA MILKPRODUCTS CO.LTD
- HIRUZENRAKUNOU NOUGYOU KYOUDOU KUMIAI
- okayamanisougyoukyoudoukumiai

[Hiroshima]

- Sanyo Milk Industry Co., Ltd.
- TOYO MILK INDUSTRY CO.,LTD.
- Hiroshima Kyodo Milk Industry Co.,Ltd.
- Chichiyasu Co.,Ltd.

[Yamaguchi]

- Yamaguchi Kenraku Milk industry Co.,Ltd
- houfurakunou agricultural cooperative
- Nishimotobokujou

[Kagawa]

- Shikoku Meiji Co.,Ltd.

[Ehime]

- SHIKOKU MILK PRODUCTS CO.,LTD.

[Kochi]

- Himawari Milk

[Fukuoka]

- nishirakunyugyou Co.,Ltd
- Omu Milk Products Co.,Ltd.
- NAGATOSHI-MILK CO., LTD.

[Nagasaki]

- SHIMABARA AREA DAIRY FARMERS COOPERATIVE

[Kumamoto]

- KUMAMOTO DAIRY CO-OPERATIVE ASSOCIATION
- KUMAMOTO MILK INDUSTRY CO., LTD.
- Kuma Dairy Agricultural Cooperative
- JA ASO
- Limited Partnership (Corp.) HOTTA KOUNYUUSHA

[Oita]

- KYUSUYUNYUGYO CO.,LTD
- JA-Shimogo

[Miyazaki]

- Koyama Dairies Co., Ltd
- MINAMI NIHON RAKUNO KYODO CO.,LTD

[Kagoshima]

- kagoshimakenrakunounyugyoukabushikigaisya

[Okinawa]

- OKINAWA MEIJI MILK PRODUCTS CO.,LTD.
- OKINAWA MORINAGA MILK INDUSTRY CO., LTD.
- Mariya milk industry
- YAEYAMA GENKI
- Genki Seikatsu Co., Ltd.
- Miyahira Dairy Corporation

13 supporting members

- Oji Eco Materials Co.,Ltd
- NISHINIHON EIZAI CO.,LTD
- Nissei Sangyo co.,Ltd.
- NIPPON PAPER CRECIA CO.,LTD
- DAIWA ITAGAMI CO., LTD.
- SHIN-EI PAPER MFG.CO.,LTD.
- Marutomi Paper Company
- YAMADAYOUJI SYOUTEN CO., LTD.
- CRESCO Corporation
- WestRock Asia Co.
- Masukoo Paper Company
- Stora Enso Japan
- Weyerhaeuser Japan Ltd.

As of the end of August, 2017



Dairy product companies and paper carton manufacturers collaborate to recycle paper containers such as milk cartons to preserve the environment.

Committee for Milk Container Environmental Issues

Postal Code 102-0073 Nyugyo Kaikan, Kudan Kita 1-14-19, Chiyoda Ku, Tokyo
 Phone: +81-3-3264-3903, Fax: +81-3-3261-9176
<http://www.yokankyo.jp>



A message to all members of associations and groups collecting paper carton

Your strong support to establish the system enabling collection of paper cartons on a regular basis and to request schools, local governments, public facilities, retail stores, and welfare organizations to install collection boxes at their premises is highly appreciated.

Contact

Japan Milk Carton Recycling Association (JAMRA)
 Phone: +81-554-22-3611, Fax: +81-554-56-9216
<http://www.packren.org>

If you do not know where paper cartons are collected, please contact the relevant section at your local government/public administration.